

M - Metric Standard	∅ internal pilot-hole (mm)	∅ external shaft (mm)	Max depth (mm)
M 2 x 0.4	1.60	1,98	5.08
M 2.5 x 0.45	2.05	2,47	5.08
M 3 x 0.5	2.50	2,95	8.02
M 4 x 0.7	3.30	3,95	10.16
M 5 x 0.8	4.20	4,95	15.24
M 6 x 1.0	5.00	5,95	16.51
M 8 x 1.25	6.80	7,92	16.51
M 10 x 1.5	8.50	9,92	25,40
M 12 x 1.75	10.3	11,90	25,40
M 14 x 2	12,00	13,90	30,50
M 16 x 2	14,00	15,87	30,50

MF - Metric Fine Pitch Standard	∅ internal pilot-hole (mm)	∅ external shaft (mm)	Max depth (mm)
MF 3.5 x 0.6	2.90	3,48	10.16
MF 3.5 x 0.35	3,15	3,48	10.16
MF 4 x 0.5	3,50	3,95	10.16
MF 5 x 0.5	4,50	4,95	15.24
MF 6 x 0.75	5,20	5,95	16,51
MF 8 x 0,75	7,20	7,92	16,51
MF 8 x 1	7,00	7,92	16,51
MF 10 x 0,75	9,20	9,92	25,40
MF 10 x 1	9,00	9,92	25,40
MF 10 x 1,25	8,80	9,92	25,40
MF 12 x 1	11,00	11,90	25,40
MF 12 x 1,25	10,80	11,90	25,40
MF 12 x 1,5	10,50	11,90	25,40
MF 14 x 1	13,00	13,90	30,50
MF 14 x 1,25	12,80	13,90	30,50
MF 14 x 1,5	12,50	13,90	30,50
MF 15 x 1	14,00	14,87	35,00
MF 15 x 1,5	13,50	14,87	35,00
MF 16 x 1	15,00	15,87	35,00
MF 16 x 1,5	14,50	15,87	35,00
MF 18 x 1	17,00	17,87	35,00
MF 18 x 1,5	16,50	17,87	35,00
MF 18 x 2	16,00	17,87	35,00
MF 20 x 1	19,00	19,85	40,00
MF 20 x 1.5	18,50	19,85	40,00
MF 20 x 2	18,00	19,85	40,00
MF 22 x 1	21,00	21,85	40,00
MF 22 x 1.5	20,50	21,85	40,00
MF 22 x 2	20,00	21,85	40,00
MF 24 X 1	23,00	23,85	45,00
MF 24 X 1.5	22,50	23,85	45,00

MF 24 X 2	22,00	23,85	45,00
MF 25 X 1	24,00	24,85	50,00
MF 25 X 1.5	23,50	24,85	50,00
MF 25 X 2	23,00	24,85	50,00
MF 27 X 1	26,00	26,85	60,00
MF 27 X 1,5	25,50	26,85	60,00
MF 27 X 2	25,00	26,85	60,00
MF 30 X 1	29,00	29,85	60,00
MF 30 X 1.5	28,50	29,85	60,00
MF 30 x 2	28,00	29,85	60,00

UNC Standard	∅ internal pilot-hole (mm)	∅ external shaft (mm)	Max depth (mm)
8_32 pitch 0,7938	3,50	4,29	10,16
10_24 pitch 1,058	3,90	4,82	10,16
12_24 pitch 1,058	4,50	5,49	10,16
1/4_20 pitch 1,27	5,10	6,35	16,51
5/16_18 pitch 1,411	6,60	7,94	16,51
3/8_16 pitch 1,587	8,00	9,52	25,40

UNF Standard	∅ internal pilot-hole (mm)	∅ external shaft (mm)	Max depth (mm)
8_36 pitch 0,7056	3,50	4,21	10,16
10_32 pitch 0,7938	4,10	4,83	10,16
12_28 pitch 0,907	4,70	5,49	16,51
1/4_28 pitch 0,907	5,50	6,35	16,51
3/8_24 pitch 1,058	8,50	9,53	25,40
1/2_20 pitch 1,27	11,50	12,70	25,40
1_12 pitch 2,1667	23,25	25,40	45,00

GAS or BSW Standard	∅ internal pilot-hole (mm)	∅ external shaft (mm)	Max depth (mm)
G 1/8 pitch 0,907	8,80	9,72	30,40
G 1/4 pitch 1,337	11,80	13,16	40,00
G 3/8 pitch 1,337	15,50	16,66	45,00
G 1/2 pitch 1,814	19,00	20,96	50,00
G 5/8 pitch 1,814	21,00	22,91	50,00
G 3/4 pitch 1,814	24,50	26,44	60,00
G 1 pitch 2,309	30,75	33,25	60,00

PG Standard	∅ internal pilot-hole (mm)	∅ external shaft (mm)	Max depth (mm)
PG 7 pitch 1,27	11,40	12,50	30,40
PG 9 pitch 1,41	14,00	15,20	40,00
PG 11 pitch 1,41	17,30	18,60	45,00

C-Mount Camera Standard	∅ internal pilot-hole (mm)	∅ external shaft (mm)	Max depth (mm)
1"32 TPI UN 2A C-mount pitch 0,793	24,60	25,40	30,00